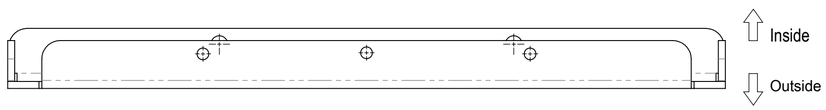
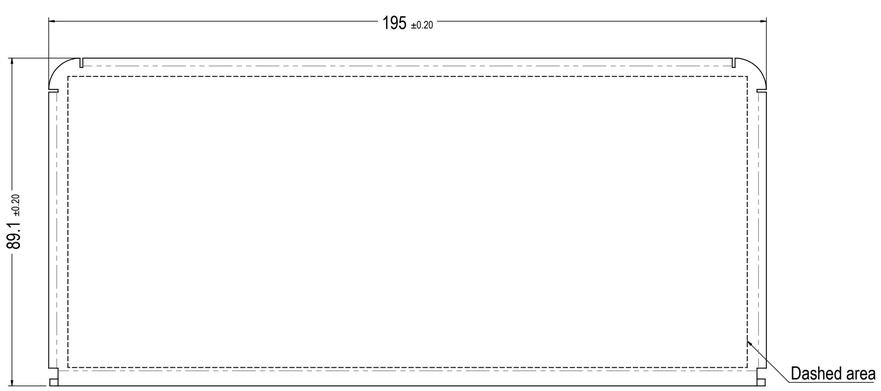
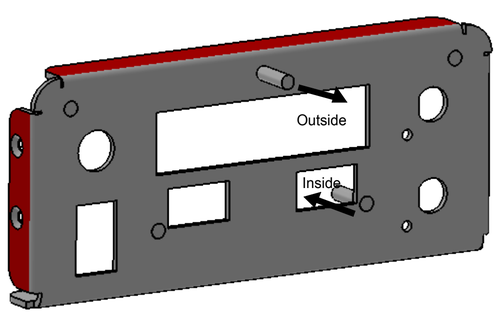
ISO

Self-clinching nut/bolt riveting guidelines				
Item No.	Specification	Length (mm)	Hole size (mm)	Pic
1	Through nut M3	1.6, 2.3	ø 4.37 0/+0.08	
2	Blind nut M3	4,5,6,8,9,10,12 ,14,15,16,8,20, 25	ø 4.2 0/+0.08	
3	Blind nut 3.5 M3	4,5,6,8,9,10,12 ,14,15,16,8,20, 25	ø 5.3 0/+0.08	
4	Blind nut M2.5	6,8,10,12,15	ø 4.2 0/+0.08	
5	Bolt M3	6, 8, 10, 12, 15,18, 20, 25	ø 3 0/+0.05	
6	Bolt M4	8, 10, 12, 15, 18, 20, 25, 30, 35	ø 4 0/+0.05	



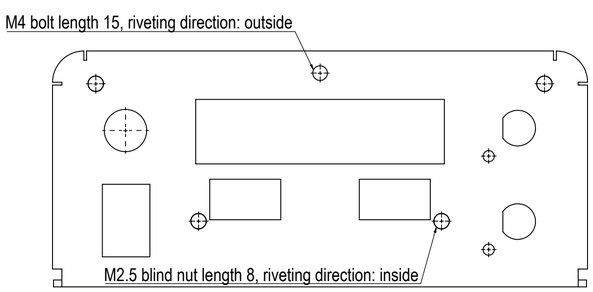




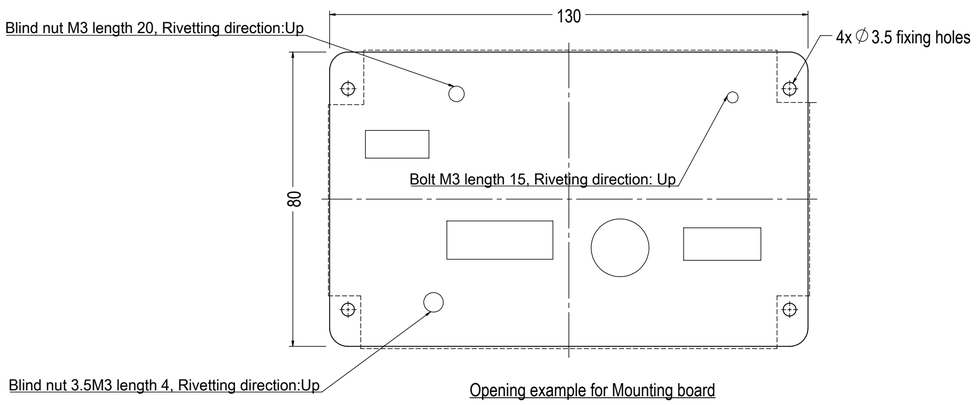
Front Panel

Note:
1.Customer can edit opening drawings inside the dashed area. Please draw holes as real dimension (dimensions do not need to be shown on the drawing) and we will take it as manufacturing drawing for our laser cutter.
2.If customer has requirement of riveting self-clinching nut/bolt, please see the guidlines.
3.The tolerance of cutting is +/-0.2mm.

Example drawings for opening



Opening example for Front/Back panel



Opening example for Mounting board